

Welding Certificate

GSIMV-EN1090-2.00047.2014.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	SpanSet Axzion GmbH	
	Winkelsweg 172 40764 Langenfeld GERMANY	
welding shop	SpanSet Axzion GmbH, Am Bahndamm 9, 17235 Neustrelitz GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC4 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 (manually), 131 (partly mechanized), 135 (partly mechanized), 135 (fully mechanized), 138 (partly mechanized), 141 (manually)	
Material Group	1.1, 1.2, 1.3, 2.1, 2.2, 3.1 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Dipl.-Ing. (FH) Ray Baumann, IWE	born on: 17.04.1965
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse	
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	06.03.2014	
Period of validity	29.01.2026	
Remarks	see reverse	

Place and date of issue

Rostock, 12.01.2023
Anders/BA


Dipl.-Ing. Anders
Head of test body

Certificate number: GSIMV-EN1090-2.00047.2014.005

deputy:

Jens Borchert, EWS
Dipl.-Ing. Jens-Uwe Koch, IWE
Reiko Mayer, IWS

born on: 04.01.1970
born on: 01.06.1964
born on: 10.01.1977

Remarks:

In the processing of stainless steel (material group 8) the requirements of Z-30.3-6 of the DIBt. have to be fulfilled.

The deputy welding coordinators are approved for the supervision of welding according tab. 14 and tab. 15 of EN 1090-2.

The requirements of DIN 18800-7 'class E ' are fulfilled.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File